



CAPABILITIES



Facility

40,000 Sq. Ft.

(3) 5 Ton Overhead Cranes

(3) Toyota 6 Ton Forklifts

(70) Employee's

CNC Lasers

(1) Mitsubishi Dual Pallet 4000 Watt w/ Dual Pallet

Capacity: ½" Stainless Steel
 1" Carbon
 3/8" Aluminum

Table Size: 5' x 10'

(1) Mitsubishi Dual Pallet 4500 Watt w/ In-Line Tower

Capacity: 5/8" Stainless
 1" Carbon
 3/8" Aluminum

Table Size: 5' x 10'

(1) Mitsubishi 6000 Watt Fiber w/ In Line Tower

Capacity: 1" Stainless
 1" Carbon
 1" Aluminum

Table Size: 5' x 10'

Insertion Press

(1) Haeger 824 w/ Autofeed

CNC Punches

(1) Strippit Turret Punch

Capacity: 30 Ton

Travel: 40" x 60"

Saws

(1) Marvel Series 8 Mark II Vertical

Press Brakes

(1) Accurpress
190 Ton x 12'

(1) Accurpress
60 Ton x 8'

(1) Accurpress
60 Ton x 6'

(1) Safan
40 Ton x 10'

(1) Safan
80 Ton x 4'

(1) Safan
160 Ton x 10'

Shear

(1) Cincinnati
¼" x 10'

Welding

Capabilities:

MIG, TIG, Ensitech (TIG Brush), Spray-Arc, Flux Core, Resistance Projection Welding, Polishing/Grinding

Materials:

Mild, Graded, T1, Stainless, Aluminum, Food Grade

Certifications:

AWS, D1.1, D1.2, D1.3, D1.6

(1) Lincoln Power Wave Robotic Welder w/Fanuc Controls



CAPABILITIES



Machining

- (2) VF-4 Mill w/ 4th Axis
 - (1) EC 500 Horizontal w/ Pallet Changer
 - (1) Knee Mill
 - (1) ST-30 Lathe
 - (1) ST-25 Lathe
- 3D Machining
- Master Cam Programming

Finishing & Deburring

- (1) 36" Opening Lynx Time Saver
- (1) 9" Opening Series 1200 Time Saver
- (1) Tumbler (Vibratory Deburring)
- (1) 24" x 48" Low Volume Blast Cabinet

Inspection & Shipping

- (1) Yellow Jacket Stretch Wrapper
 - (1) Faro Arm
- PPAP/First Article Inspections